

# Cat<sup>®</sup> 302 CR

MINI EXCAVATOR

#### **FEATURES:**

The Cat® 302 CR Mini Excavator delivers power and performance in a compact size to help you work in a wide range of applications.

## **ALL DAY COMFORT**

 Choose either a canopy or a sealed and pressurized cab equipped with air conditioning, adjustable wrist rests, and a suspension seat option to help keep you working comfortably all day long.

## **EASY TO OPERATE**

 Controls are easy to use and the intuitive Next Generation LCD monitor provides easy to read machine information.

## STICK STEER TRAVEL MODE

Moving around the job site is even easier with the Cat Stick Steer option. Easily switch from traditional travel controls with levers and pedals to joystick controls with a push of a button. The benefit of less effort and improved control is in your hands!

# **BIG PERFORMANCE IN A COMPACT DESIGN**

Strong lift and dig performance helps you get the job done faster.
 The compact radius design and retractable undercarriage lets you access and work in the tightest areas. Dig-to-blade and dozer float features allow for easy clean up.

## SAFETY ON THE JOB SITE

Your safety is our top priority. The Cat mini excavator is designed to help keep you safe on the job. Courtesy work lights and a fluorescent retractable seat belt are just a couple of the safety features we've built into the machine.

## SIMPLE SERVICE FOR LESS DOWNTIME

Maintenance is quick and easy on the Cat mini excavator. Routine check points are easy to access at ground level through the side doors. The unique tilt up cab lets you reach additional service areas when needed.

## LOWER OPERATING COSTS

 Equipped with features such as auto idle, auto engine shutdown, and efficient hydraulics with a variable displacement pump, the Cat mini excavator was designed with reducing your operating costs in mind.

# **UNMATCHED DEALER SUPPORT**

Your Cat dealer is here to help you reach your business goals.
 From providing equipment solutions to operator training to service needs and beyond, your Cat dealer is ready to help.

# **Specifications**

# **Engine**

Engine Model	C1.1	
Rated Net Power @ 2,400 rpm		
ISO 9249/EEC 80/1269	14.3 kW	19.2 hp
Gross Power		
ISO 14396	16.1 kW	21.6 hp
Bore	77.0 mm	3.0 in
Stroke	81.0 mm	3.2 in
Displacement	1.1 L	69.0 in <sup>3</sup>

## Weights

Minimum Operating Weight with Canopy*	1945 kg	4,288 lb
Maximum Operating Weight with Canopy**	2100 kg	4,630 lb
Minimum Operating Weight with Cab	2045 kg	4,508 lb
Maximum Operating Weight with Cab	2200 kg	4,850 lb

<sup>\*</sup>Minimum Weight is based on rubber tracks, canopy, operator, fixed undercarriage and full fuel tank.

# **Weight Increase from Minimum Configuration**

Cab	100 kg	221 lb	
Long Stick	10 kg	22 lb	
Steel Tracks	60 kg	132 lb	



<sup>\*\*</sup>Maximum Weight is based on steel tracks, canopy, operator, expandable undercarriage and full fuel tank.

# **302 CR Mini Excavator**

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Travel Speed – High	4.4 km/h	2.7 mph
Travel Speed – Low	2.9 km/h	1.8 mph
Maximum Traction Force – High Speed	13.2 kN	2,967.5 lb
Maximum Traction Force – Low Speed	20.0 kN	4,496.2 lb
Ground Pressure – Minimum Weight	23.7 kPa	3.4 psi
Ground Pressure – Maximum Weight	26.8 kPa	3.9 psi
Gradeability (maximum)	30 degrees	

**Service Refill Capacities** 

Cooling System	3.9 L	1.0 gal
Engine Oil	4.4 L	1.2 gal
Fuel Tank	26.0 L	6.9 gal
Hydraulic Tank	18.0 L	4.8 gal
Hydraulic System	26.0 L	6.9 gal

# **Hydraulic System**

Load Sensing Hydraulics with Variable Displacement Piston Pump		
Pump Flow @ 2,400 rpm	66 L/min	17.4 gal/min
Operating Pressure – Equipment	245 bar	3,553.4 psi
Operating Pressure – Travel	245 bar	3,553.4 psi
Operating Pressure – Swing	147 bar	2,132.1 psi
Auxiliary Circuit – Primary		
Flow	33 L/min	8.7 gal/min
Pressure	245 bar	3,553.4 psi
Auxiliary Circuit – Secondary		
Flow	14 L/min	3.7 gal/min
Pressure	245 bar	3,553.4 psi
Digging Force – Stick (standard)	11.3 kN	2,540.3 lb
Digging Force – Stick (long)	9.8 kN	2,203.1 lb
Digging Force – Bucket	19.6 kN	4,406.3 lb

# **Swing System**

Machine Swing Spee	ed :	9.8 rpm

# **Blade**

Width*	1090 mm	42.9 in
Height	225 mm	8.9 in

<sup>\*</sup>Expanded - 1300 mm (51 in)

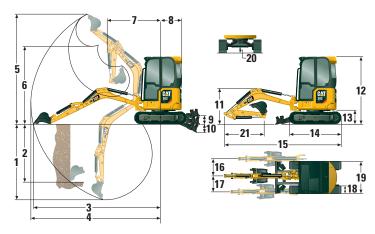
# Certification – Cab and Canopy

Roll Over Protective Structure (ROPS)	ISO 12117-2: 2008
Tip Over Protective Structure (TOPS)	ISO 12117: 1997
Top Guard	ISO 10262: 1998 (Level II)

# Sound

Operator Sound Pressure (ISO 6396:2008)	73 dB(A)
Average Exterior Sound Pressure (ISO 6395:2008)	93 dB(A)

• European Union Directive "2000/14/EC"



# **Dimensions**

1 Dig Depth       2370 mm (93.3 in)       2570 mm         2 Vertical Wall       1850 mm (72.8 in)       1940 mm         3 Maximum Reach at Ground Level       4040 mm (159.1 in)       4210 mm         4 Maximum Reach       4110 mm (161.8 in)       4270 mm         5 Maximum Dig Height       3550 mm (139.8 in)       3620 mm         6 Maximum Dump Clearance       2560 mm (100.8 in)       2640 mm         7 Boom in Reach       1660 mm (65.4 in)       1660 mm         8 Tail Swing       750 mm (29.5 in)       750 mm         9 Maximum Blade Height       285 mm (11.2 in)       285 mm         10 Maximum Blade Depth       295 mm (11.6 in)       295 mm         11 Boom Height in Shipping Position       1070 mm (42.1 in)       1020 mm         12 Overall Shipping Height       2300 mm (90.6 in)       2300 mm         13 Swing Bearing Height       442 mm (17.4 in)       442 mm         14 Overall Undercarriage Length       1850 mm (72.8 in)       1850 mm         15 Overall Shipping Length       3900 mm (153.5 in)       3880 mm         16 Boom Swing Right       50 degrees       50 degrees         17 Boom Swing Left       65 degrees       65 degrees         18 Track Belt/Shoe Width       250 mm (9.8 in)       250 mm         19	
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3 Maximum Reach at Ground Level       4040 mm (159.1 in)       4210 mm at Ground Level         4 Maximum Reach       4110 mm (161.8 in)       4270 mm         5 Maximum Dig Height       3550 mm (139.8 in)       3620 mm         6 Maximum Dump Clearance       2560 mm (100.8 in)       2640 mm         7 Boom in Reach       1660 mm (65.4 in)       1660 mm         8 Tail Swing       750 mm (29.5 in)       750 mm         9 Maximum Blade Height       285 mm (11.2 in)       285 mm         10 Maximum Blade Depth       295 mm (11.6 in)       295 mm         11 Boom Height in Shipping Position       1070 mm (42.1 in)       1020 mm         12 Overall Shipping Height       2300 mm (90.6 in)       2300 mm         13 Swing Bearing Height       442 mm (17.4 in)       442 mm         14 Overall Undercarriage Length       1850 mm (72.8 in)       1850 mm         15 Overall Shipping Length       3900 mm (153.5 in)       3880 mm         16 Boom Swing Right       50 degrees       50 degrees         17 Boom Swing Left       65 degrees       65 degrees         18 Track Belt/Shoe Width       250 mm (9.8 in)       250 mm         19 Track Width       1090 mm (42.9 in)       1090 mm	n (101.2 in)
at Ground Level  4 Maximum Reach 4110 mm (161.8 in) 4270 mm  5 Maximum Dig Height 3550 mm (139.8 in) 3620 mm  6 Maximum Dump Clearance 2560 mm (100.8 in) 2640 mm  7 Boom in Reach 1660 mm (65.4 in) 1660 mm  8 Tail Swing 750 mm (29.5 in) 750 mm  9 Maximum Blade Height 285 mm (11.2 in) 285 mm  10 Maximum Blade Depth 295 mm (11.6 in) 295 mm  11 Boom Height in 1070 mm (42.1 in) 1020 mm  12 Overall Shipping Height 2300 mm (90.6 in) 2300 mm  13 Swing Bearing Height 442 mm (17.4 in) 442 mm  14 Overall Undercarriage Length 1850 mm (72.8 in) 1850 mm  15 Overall Shipping Length 3900 mm (153.5 in) 3880 mm  16 Boom Swing Right 50 degrees 50 degrees 65 de	m (76.4 in)
4 Maximum Reach         4110 mm (161.8 in)         4270 mm           5 Maximum Dig Height         3550 mm (139.8 in)         3620 mm           6 Maximum Dump Clearance         2560 mm (100.8 in)         2640 mm           7 Boom in Reach         1660 mm (65.4 in)         1660 mm           8 Tail Swing         750 mm (29.5 in)         750 mm           9 Maximum Blade Height         285 mm (11.2 in)         285 mm           10 Maximum Blade Depth         295 mm (11.6 in)         295 mm           11 Boom Height in Shipping Position         1070 mm (42.1 in)         1020 mm           12 Overall Shipping Height         2300 mm (90.6 in)         2300 mm           13 Swing Bearing Height         442 mm (17.4 in)         442 mm           14 Overall Undercarriage Length         1850 mm (72.8 in)         1850 mm           15 Overall Shipping Length         3900 mm (153.5 in)         3880 mm           16 Boom Swing Right         50 degrees         50 degrees           17 Boom Swing Left         65 degrees         65 degrees           18 Track Belt/Shoe Width         250 mm (9.8 in)         250 mm           19 Track Width         1090 mm (42.9 in)         1090 mm	n (165.7 in)
5 Maximum Dig Height         3550 mm (139.8 in)         3620 mm           6 Maximum Dump Clearance         2560 mm (100.8 in)         2640 mm           7 Boom in Reach         1660 mm (65.4 in)         1660 mm           8 Tail Swing         750 mm (29.5 in)         750 mm           9 Maximum Blade Height         285 mm (11.2 in)         285 mm           10 Maximum Blade Depth         295 mm (11.6 in)         295 mm           11 Boom Height in Shipping Position         1070 mm (42.1 in)         1020 mm           12 Overall Shipping Height         2300 mm (90.6 in)         2300 mm           13 Swing Bearing Height         442 mm (17.4 in)         442 mm           14 Overall Undercarriage Length         1850 mm (72.8 in)         1850 mm           15 Overall Shipping Length         3900 mm (153.5 in)         3880 mm           16 Boom Swing Right         50 degrees         50 degrees           17 Boom Swing Left         65 degrees         65 degrees           18 Track Belt/Shoe Width         250 mm (9.8 in)         250 mm           19 Track Width         Retracted         1090 mm (42.9 in)         1090 mm	
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7 Boom in Reach         1660 mm (65.4 in)         1660 mm           8 Tail Swing         750 mm (29.5 in)         750 mm           9 Maximum Blade Height         285 mm (11.2 in)         285 mm           10 Maximum Blade Depth         295 mm (11.6 in)         295 mm           11 Boom Height in Shipping Position         1070 mm (42.1 in)         1020 mm           12 Overall Shipping Height         2300 mm (90.6 in)         2300 mm           13 Swing Bearing Height         442 mm (17.4 in)         442 mm           14 Overall Undercarriage Length         1850 mm (72.8 in)         1850 mm           15 Overall Shipping Length         3900 mm (153.5 in)         3880 mm           16 Boom Swing Right         50 degrees         50 degrees           17 Boom Swing Left         65 degrees         65 degrees           18 Track Belt/Shoe Width         250 mm (9.8 in)         250 mm           19 Track Width         1090 mm (42.9 in)         1090 mm	n (142.5 in)
8 Tail Swing         750 mm (29.5 in)         750 mm           9 Maximum Blade Height         285 mm (11.2 in)         285 mm           10 Maximum Blade Depth         295 mm (11.6 in)         295 mm           11 Boom Height in Shipping Position         1070 mm (42.1 in)         1020 mm           12 Overall Shipping Height         2300 mm (90.6 in)         2300 mm           13 Swing Bearing Height         442 mm (17.4 in)         442 mm           14 Overall Undercarriage Length         1850 mm (72.8 in)         1850 mm           15 Overall Shipping Length         3900 mm (153.5 in)         3880 mm           16 Boom Swing Right         50 degrees         50 degrees           17 Boom Swing Left         65 degrees         65 degrees           18 Track Belt/Shoe Width         250 mm (9.8 in)         250 mm           19 Track Width         Retracted         1090 mm (42.9 in)         1090 mm	m (103.9 in)
9 Maximum Blade Height         285 mm (11.2 in)         285 mm           10 Maximum Blade Depth         295 mm (11.6 in)         295 mm           11 Boom Height in Shipping Position         1070 mm (42.1 in)         1020 mm           12 Overall Shipping Height         2300 mm (90.6 in)         2300 mm           13 Swing Bearing Height         442 mm (17.4 in)         442 mm           14 Overall Undercarriage Length         1850 mm (72.8 in)         1850 mm           15 Overall Shipping Length         3900 mm (153.5 in)         3880 mm           16 Boom Swing Right         50 degrees         50 degrees           17 Boom Swing Left         65 degrees         65 degrees           18 Track Belt/Shoe Width         250 mm (9.8 in)         250 mm           19 Track Width         Retracted         1090 mm (42.9 in)         1090 mm	m (65.4 in)
10 Maximum Blade Depth         295 mm (11.6 in)         295 mm           11 Boom Height in Shipping Position         1070 mm (42.1 in)         1020 mm           12 Overall Shipping Height         2300 mm (90.6 in)         2300 mm           13 Swing Bearing Height         442 mm (17.4 in)         442 mm           14 Overall Undercarriage Length         1850 mm (72.8 in)         1850 mm           15 Overall Shipping Length         3900 mm (153.5 in)         3880 mm           16 Boom Swing Right         50 degrees         50 degrees           17 Boom Swing Left         65 degrees         65 degrees           18 Track Belt/Shoe Width         250 mm (9.8 in)         250 mm           19 Track Width         Retracted         1090 mm (42.9 in)         1090 mm	n (29.5 in)
11 Boom Height in Shipping Position       1070 mm (42.1 in)       1020 mm (90.6 in)       2300 mm (90.6 in)       242 mm (17.4 in)       442 mm (17.4 in)       442 mm (17.4 in)       442 mm (17.4 in)       442 mm (17.4 in)       1850 mm (72.8 in)       1850 mm (72.8 in)       1850 mm (153.5 in)       3880 mm (153.	m (11.2 in)
Shipping Position           12         Overall Shipping Height         2300 mm (90.6 in)         2300 mm           13         Swing Bearing Height         442 mm (17.4 in)         442 mm           14         Overall Undercarriage Length         1850 mm (72.8 in)         1850 mm           15         Overall Shipping Length         3900 mm (153.5 in)         3880 mm           16         Boom Swing Right         50 degrees         50 degrees           17         Boom Swing Left         65 degrees         65 degrees           18         Track Belt/Shoe Width         250 mm (9.8 in)         250 mm           19         Track Width         Retracted         1090 mm (42.9 in)         1090 mm	m (11.6 in)
12         Overall Shipping Height         2300 mm (90.6 in)         2300 mm           13         Swing Bearing Height         442 mm (17.4 in)         442 mm           14         Overall Undercarriage Length         1850 mm (72.8 in)         1850 mm           15         Overall Shipping Length         3900 mm (153.5 in)         3880 mm           16         Boom Swing Right         50 degrees         50 degrees           17         Boom Swing Left         65 degrees         65 degrees           18         Track Belt/Shoe Width         250 mm (9.8 in)         250 mm           19         Track Width         Retracted         1090 mm (42.9 in)         1090 mm	m (40.2 in)
13 Swing Bearing Height         442 mm (17.4 in)         442 mm           14 Overall Undercarriage Length         1850 mm (72.8 in)         1850 mm           15 Overall Shipping Length         3900 mm (153.5 in)         3880 mm           16 Boom Swing Right         50 degrees         50 degrees           17 Boom Swing Left         65 degrees         65 degrees           18 Track Belt/Shoe Width         250 mm (9.8 in)         250 mm           19 Track Width         Retracted         1090 mm (42.9 in)         1090 mm	
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15 Overall Shipping Length         3900 mm (153.5 in) 3880 mm           16 Boom Swing Right         50 degrees         50 degrees           17 Boom Swing Left         65 degrees         65 degrees           18 Track Belt/Shoe Width         250 mm (9.8 in)         250 mm           19 Track Width         Retracted         1090 mm (42.9 in)         1090 mm	n (17.4 in)
16 Boom Swing Right         50 degrees         50 degrees           17 Boom Swing Left         65 degrees         65 degrees           18 Track Belt/Shoe Width         250 mm (9.8 in)         250 mm           19 Track Width         Retracted         1090 mm (42.9 in)         1090 mm	m (72.8 in)
17         Boom Swing Left         65 degrees         65 degrees           18         Track Belt/Shoe Width         250 mm (9.8 in)         250 mm           19         Track Width         Retracted         1090 mm (42.9 in)         1090 mm	m (152.8 in)
18 Track Belt/Shoe Width         250 mm (9.8 in)         250 mm           19 Track Width         Retracted         1090 mm (42.9 in)         1090 mm	egrees
19 Track Width  Retracted 1090 mm (42.9 in) 1090 mm	egrees
Retracted 1090 mm (42.9 in) 1090 mm	m (9.8 in)
Expanded 1400 mm (55.12 in) 1400 mn	m (42.9 in)
	n (55.12 in)
	m (5.9 in)
Below Undercarriage	
<b>21</b> Stick Length 960 mm (37.8 in) 1160 mm	m (45.7 in)

# <u>Lift Capacities – Minimum Configuration\*</u>

		1.5 m (4.9 ft)			2 m (6.6 ft)			Lift Point Radius (Maximum)				
		Over Front			Over Front			Over Front				
Lift Point Height		Blade Down	Blade Up	Over Side	Blade Down	Blade Up	Over Side	Blade Down	Blade Up	Over Side	m (ft)	
2 m (6.6 ft)	Standard Stick	kg (lb)							346 (769)	376 (831)	294 (654)	3.3 (10.8)
	Long Stick	kg (lb)							301 (665)	301 (665)	269 (598)	3.5 (11.7)
1.5 m (4.9 ft)	Standard Stick	kg (lb)				549 (1,161)	549 (1,161)	549 (1,161)	311 (687)	370 (817)	264 (584)	3.5 (11.7)
	Long Stick	kg (lb)							287 (635)	300 (661)	243 (539)	3.7 (12.5)
1 m (3.3 ft)	Standard Stick	kg (lb)				711 (1,532)	906 (1,915)	586 (1,265)	293 (648)	380 (836)	249 (550)	3.6 (12.5)
	Long Stick	kg (lb)				720 (1,549)	771 (1,628)	594 (1,280)	272 (600)	309 (680)	230 (508)	3.8 (12.5)
0 m (0 ft)	Standard Stick	kg (lb)				675 (1,450)	959 (2,067)	552 (1,189)	296 (653)	388 (856)	251 (553)	3.5 (11.7)
	Long Stick	kg (lb)	608 (1,383)	608 (1,383)	608 (1,383)	668 (1,437)	988 (2,123)	546 (1,176)	273 (602)	366 (806)	230 (508)	3.7 (12.5)

<sup>\*</sup>Minimum Weight includes rubber tracks, canopy, operator, full fuel tank, expanded undercarriage, and no bucket.

# **Lift Capacities – Maximum Configuration\*\***

			1.5 m (4.9 ft)			2 m (6.6 ft)			Lift Point Radius (Maximum)			
Lift Point Height		Over Front			Over Front			Over Front				
		Blade Down	Blade Up	Over Side	Blade Down	Blade Up	Over Side	Blade Down	Blade Up	Over Side	m (ft)	
2 m (6.6 ft)	Standard Stick	kg (lb)							377 (833)	377 (833)	344 (766)	3.3 (10.8)
	Long Stick	kg (lb)							302 (667)	302 (667)	302 (667)	3.5 (11.7)
1.5 m (4.9 ft)	Standard Stick	kg (lb)				526 (1,444)	526 (1,114)	526 (1,444)	361 (799)	370 (816)	309 (684)	3.5 (11.7)
	Long Stick	kg (lb)							300 (660)	300 (660)	286 (633)	3.7 (12.5)
1 m (3.3 ft)	Standard Stick	kg (lb)				820 (1,765)	890 (1,880)	680 (1,466)	341 (753)	379 (834)	292 (644)	3.6 (12.5)
	Long Stick	kg (lb)				749 (1,582)	749 (1,582)	687 (1,482)	308 (678)	308 (678)	271 (598)	3.8 (12.5)
0 m (0 ft)	Standard Stick	kg (lb)				781 (1,678)	964 (2,078)	644 (1,386)	343 (757)	389 (857)	293 (646)	3.5 (11.7)
	Long Stick	kg (lb)	587 (1,338)	587 (1,338)	587 (1,338)	775 (1,666)	992 (2,129)	638 (1,373)	318 (700)	364 (802)	271 (596)	3.7 (12.5)

<sup>\*\*</sup>Maximum Weight includes steel tracks, canopy, operator, full fuel tank, expanded undercarriage, and no bucket.

# 302 CR Mini Excavator

## **EQUIPMENT**

#### **ENGINE**

- Cat C1.1 Engine (U.S. EPA Tier 4 Final/ EU Stage V)
- Automatic Engine Idle
- Automatic Engine Shutdown
- Automatic Two Speed Travel
- Fuel Water Separator
- Power on Demand (not available in all regions)
- Variable Displacement Piston Pump
- Load Sensing/Flow Sharing Hydraulics

## **HYDRAULICS**

- Smart Tech Electronic Pump
- Accumulator
- Automatic Swing Brake
- Auxiliary Hydraulic Lines
- One and Two Way Auxiliary Flow
- Continuous Auxiliary Flow
- Auxiliary Line Quick Disconnects

## OPERATOR ENVIRONMENT

- Cab or Canopy
- ROPS ISO 12117-2: 2008
- TOPS ISO 12117: 1997
- Top Guard ISO 10262: 1998 (Level II)
- Cab HVAC or Heat Only
- Next Generation Standard LCD Monitor
- Machine Security Standard Key with Pass Code or Push to Start with Fob
- Adjustable Wrist Rests
- Fabric or Vinyl Seat
- Retractable High Visibility Seat Belt (75 mm/3 in)
- Coat Hook
- Cup Holder
- Cab Interior Light
- Cab Radio
- Storage Pocket
- Skylight
- Washable Floor Mat
- Travel Pedals and Levers
- Next Generation Stick Steer
- Hydraulic Lockout All Controls
- Machine 2-Point Lifting
- Tilt-up Cab or Canopy
- Bluetooth® Capable (Cab only)

## **UNDERCARRIAGE**

- Fixed or Expandable Undercarriage
- Rubber Belt or Steel Track (250 mm/9.8 in wide)
- Dozer Blade with Float
- Tie Downs on Track Frame

# **BOOM, STICK AND LINKAGES**

- One Piece Boom (1850 mm/73 in)
- Standard Stick (960 mm/37.8 in) or Long Stick (1160 mm/45.7 in)
- Front Shovel Capable (Pin-On/ Manual Coupler/Hydraulic Coupler – not available in all regions)
- Thumb Ready (not available in all regions)
- Certified Lifting Eye (not available in all regions)

## **ELECTRICAL**

- 12 Volt Battery
- Software (machine and monitor)
- Maintenance Free Battery
- Warning Horn
- 12 Volt Power Socket
- Boom Light, Halogen
- Pattern Changer

# **OPTIONAL EQUIPMENT**

#### **OPERATOR ENVIRONMENT**

■ Mirrors Left and Right

# ELECTRICAL

- Product Link™
- LED Front Lights
- LED Front and Rear Lights
- LED Boom Light
- Battery Disconnect

#### **OTHER**

- Attachments including Buckets, Augers and Hammers
- Travel Alarm (standard in some regions)
- Water Jacket Heater
- Eco Drain
- Guard, Canopy
- Guard, Mesh
- Quick Coupler Lines
- Thumb Bracket (standard in some regions)
- Secondary Auxiliaries
- Bio Oil Capable
- No Travel Pedals and Levers
- Boom Lowering Check Valve
- Stick Lowering Check Valve

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at www.cat.com

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